



## **GUIDANCE NOTE #2 – PRE-LOAD TORQUE SETTINGS (PEG ANCHOR)**

### **1. INTRODUCTION**

This guidance note provides details on recommended torque settings for specified diameter dimensions.

### **2. RECOMMENDED PRE-LOAD TORQUE SETTINGS**

<i><b>Bolt Diameter</b></i>	<i><b>Torque Load</b></i>
<b>M8</b>	<b>20 NM</b>
<b>M10</b>	<b>35 NM</b>
<b>M12</b>	<b>50NM</b>
<b>M14</b>	<b>75NM</b>
<b>M16</b>	<b>100NM</b>
<b>M20</b>	<b>125 NM</b>
<b>M22</b>	<b>150 NM</b>
<b>M24</b>	<b>175 NM</b>

### **3. GENERAL**

For items with a non-stock diameter, please contact our sales department for further advice on (0116) 251 2251.

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