

MOHINDRA FASTENERS LIMITED

Established in the year 1997, MFL has been catering to the Automotive and Industrial fasteners needs in India and abroad. The company's infrastructure is spread across three Integrated plants at Rohtak, Haryana, with latest equipments for manufacturing High Tensile Fasteners.

ENGINEERING & MANUFACTURING

An Experienced Engineering team and in-house tool designing & development ensures smooth functioning of all the operations.

MFL has combination of Multi-station Cold Forging Machines, Hot Forging Machines and CNC turning centers, aided by in-house tool designing and production center. The Heat Treatment and Surface Finishing Departments are equipped with Automatic PLC controlled continuous Lines, having on-line quality checks and real time Data Monitoring Software in accordance with the stringent Automotive and Industrial norms. The in-house laboratories and Inspection Departments are equipped with sophisticated instruments like Vickers Hardness Tester, Contour-graph Measuring Machine (CMM), Vertical Machining, Optical and Eddy-current High speed sorting machines and more.

QUALITY & MANAGEMENT SYSTEMS

MFL's operations are conforming to ISO 9001:2008 and T\$16949:2009 certifications. An integrated QMS ensures products traceability from the raw material stage to the customers' door steps, in addition to meeting the internal Quality Objectives. MFL has in house policies for minimizing environmental risks, avoiding wastages, encouraging active recycling, promoting energy saving measures and same is certified as per ISO 14001:2004 and OHSAS 18001:2007. In addition, Heat Treatment facility is CQI 9 Certified



STANDARD PRODUCT RANGE

DRAWING DESCRIPTION DIN/ISO ANSI/ASME COLD FORGE RANGE WITH LENGTH UPTO 270 MM * Hexagon socket countersunk head cap screws DIN 7991 Hexalobular socket countersunk flat head screws ISO 14581 - ORADE GRADE ORADE ORADE ORADE	M3 - M24 1/4" - 1" M4 - M10 M3 - M16 1/4" - 5/8"
COLD FORGE RANGE WITH LENGTH UPTO 270 MM * Hexagon socket countersunk head cap screws DIN 7991 B.18.3 08.8 010.9 Hexagonular socket countersunk flat head screws ISO 14581 - 08.8	1/4" - 1" M4 - M10 M3 - M16
Hexagon socket countersunk head cap screws DIN 7991 B.18.3 08.8 010.9 Hexagonuplar socket countersunk flat head screws ISO 14581	1/4" - 1" M4 - M10 M3 - M16
Hexagon socket countersunk nead cap screws DIN 7991 B.18.3 010.9 Hexagon socket countersunk flat head screws ISO 14581 - 08.8	1/4" - 1" M4 - M10 M3 - M16
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Hexagon socket button head screws ISO 7380 - 1 B.18.3 010.9	, ,
Hexagon socket button head screws with six lobe ISO 7380 - 1 - 08.8 010.9	M4 - M10
Hexalobular socket pan head screws ISO 14583 - 08.8	M4 - M10
Hexagon socket button head screws with flange ISO 7380 - 2 - 010.9	M4 - M16
Hexagon socket low head cap screws DIN 7984 - 08.8 010.9	M5 - M20
Hexagon socket low head cap screws with hole DIN 6912 - 08.8 010.9	M6 - M20
Hexagon socket head shoulder screws ISO 7379 B.18.3 12.9 A2 / 18-8	#5 - #24 3/16" - 1"
Hexagon socket pipe plugs, conical thread DIN 906 B.1.20.3 Dry & Flush Seal Dry & Flush Seal	M10 - M24 R1/8 - R1
Hexagon socket screw plugs, cylindrical thread DIN 908 - Steel	M10 - M36 G1/8 - G1
Hexagon head screw plugs, cylindrical thread DIN 910 - Steel	M10 - M36 G1/8 - G1
Dowel pins DIN 6325 ISO 8734 B.18.8.2 Steel	#3 - #20 1/8" - 1"
Parallel pins with internal thread DIN 7979 D ISO 8735 B.18.8.2 Steel	#6 - #20 1/4" - 1"
Hexagon fit bolts DIN 609/610 - 08.8 010.9	M8 - M36
Hexagon set screws with small hexagon and full dog point DIN 561 - 8.8	M6 - M24
Hexagon set screws with small hexagon, half dog point and flat cone point and flat cone point DIN 564 - 8.8	M6 - M24
Hexagon socket head cap screws DIN 912 - 8.8, 10.9 12.9	M20 - M30
Hex head bolts DIN 931 - 8.8, 10.9 12.9	M20 - M30
Hex head screws DIN 933 - 8.8, 10.9 12.9	M27- M30
HOT FORGE RANGE WITH LENGTH UPTO 400 MM *	
Hexagon socket head cap screws DIN 912 - 8.8, 10.9 12.9	M20 - M48
Hex head bolts DIN 931 - 8.8, 10.9 12.9	M20 - M48
Hex head screws DIN 933 - 8.8, 10.9 12.9	M27 - M48

^{*}Length depending upon the product and diameter.

^{**}We offer the above range in following surface finishes - Self Colour, Phosphated, Zinc Passivated, Zinc Flake and Nickle plating.

MOHINDRA FASTENERS LIMITED















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SURFACE FINISH