

Threads per inch		Dia. Size	D Body Dia.		1960 A Head Dia.		1936 A Head Dia.		H Head Height		S Head Side Ht.	1960 J Socket	1936 J Socket
UNC	UNF		Max.	Min.	Max.	Min.	Max.	Min.	Max.	Min.	Min.	Nom.	Nom.
-	80	0	.060	.0568	.096	.091	.096	.093	.060	.057	.054	.050	.050
64	72	1	.073	.0695	.118	.112	.118	.114	.073	.070	.066	1/16	.050
56	64	2	.086	.0822	.140	.134	.140	.136	.086	.083	.077	5/64	1/16
48	56	3	.099	.0949	.161	.154	.161	.157	.099	.095	.089	5/64	5/64
40	48	4	.112	.1075	.183	.176	.183	.178	.112	.108	.101	3/32	5/64
40	44	5	.125	.1202	.205	.198	.205	.200	.125	.121	.112	3/32	3/32
32	40	6	.138	.1329	.226	.218	.226	.221	.138	.134	.124	7/64	3/32
32	36	8	.164	.1585	.270	.262	.270	.265	.164	.159	.148	9/64	1/8
24	32	10	.190	.1840	5/16	.303	5/16	.306	.190	.185	.171	5/32	5/32
24	28	12	.216	.210	.343	.332	.343	.332	.216	.201	.184	5/32	5/32
20	28	1/4	.250	.2435	3/8	.365	3/8	.367	1/4	.233	.225	3/16	3/16
18	24	5/16	.3125	.3053	15/32	.457	7/16	.429	5/16	.306	.281	1/4	7/32
16	24	3/8	.375	.3678	9/16	.550	9/16	.553	3/8	.368	.337	5/16	5/16
14	20	7/16	.4375	.4294	21/32	.642	5/8	.615	7/16	.430	.394	3/8	5/16
13	20	1/2	.500	.4919	3/4	.735	3/4	.739	1/2	.492	.450	3/8	3/8
12	18	9/16	.5625	.554	.843	.826	.812	.795	.562	.553	.510	7/16	3/8
11	18	5/8	.625	.6163	15/16	.921	7/8	.863	5/8	.616	.562	1/2	1/2
10	16	3/4	.750	.7406	1.1/8	1.107	1.00	.987	3/4	.740	.675	5/8	9/16
9	14	7/8	.875	.8647	1.5/16	1.293	1.1/8	1.111	7/8	.864	.787	3/4	9/16
8	14/12	1	1.000	.98861	1.1/2	1.479	1.5/16	1.297	1.000	.988	.900	3/4	17/32